Material Safety Data Sheet

Nonflammable Gas Mixture: Ammonia / Nitrogen / Oxygen

Section 1. Chemical product and company identification

Product name : Nonflammable Gas Mixture: Ammonia / Nitrogen / Oxygen

Supplier: Chemtron Science Laboratories Pvt. Ltd.

EL-47, Electronics Zone,

Mahape MIDC,

Navi Mumbai 400710. India

: Synthetic/Analytical chemistry.

MSDS # : CSL-2211

Date of : 5/30/2013.

Preparation/Revision

Product use

In case of emergency : +91-22-67847300

Section 2. Hazards identification

Physical state : Gas.
Emergency overview : DANGER!

CAUSES SEVERE RESPIRATORY TRACT, EYE AND SKIN BURNS.

CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON

ANIMAL DATA.

CONTENTS UNDER PRESSURE.

Do not puncture or incinerate container. Do not breathe gas. Do not get on skin or clothing. Contains material that may cause target organ damage, based on animal data. Use only with adequate ventilation. Keep container closed. Do not get in eyes, on skin or

on clothing. Avoid breathing gas. Wash thoroughly after handling.

Contact with rapidly expanding gases can cause frostbite.

Target organs : Contains material which may cause damage to the following organs: lungs, upper

respiratory tract, eye, lens or cornea.

Routes of entry : Inhalation Dermal Eyes

Potential acute health effects

Eyes : Irritating to eyes.

Skin : Irritating to skin.

Inhalation : Severely corrosive to the respiratory system.

Ingestion : Ingestion is not a normal route of exposure for gases

Potential chronic health effects

Chronic effects : Contains material that may cause target organ damage, based on animal data.

Target organs : Contains material which may cause damage to the following organs: lungs, upper

respiratory tract, eye, lens or cornea.

Medical conditions aggravated by overexposure : Pre-existing disorders involving any target organs mentioned in this MSDS as being at

risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

Section 3. Composition, Information on Ingredients

Name CAS number % Volume Exposure limits

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| Nonflammable Gas Mixture: Ammonia / Nitrogen / Oxygen | | | | |
|---|-----------|-------------|--|--|
| Nitrogen | 7727-37-9 | 67.5 - 80.5 | Oxygen Depletion [Asphyxiant] | |
| Oxygen | 7782-44-7 | 19.5 - 23.5 | | |
| Ammonia | 7664-41-7 | 0.0001 - 9 | ACGIH TLV (United States, 3/2012). | |
| | | | STEL: 24 mg/m ³ 15 minute(s). | |
| | | | STEL: 35 ppm 15 minute(s). | |
| | | | TWA: 17 mg/m ³ 8 hour(s). | |
| | | | TWA: 25 ppm 8 hour(s). | |
| | | | NIOSH REL (United States, 1/2013). | |
| | | | STEL: 27 mg/m³ 15 minute(s). | |
| | | | STEL: 35 ppm 15 minute(s). | |
| | | | TWA: 18 mg/m ³ 10 hour(s). | |
| | | | TWA: 25 ppm 10 hour(s). | |
| | | | OSHA PEL (United States, 6/2010). | |
| | | | TWA: 35 mg/m ³ 8 hour(s). | |
| | | | TWA: 50 ppm 8 hour(s). | |
| | | | OSHA PEL 1989 (United States, 3/1989). | |
| | | | STEL: 27 mg/m³ 15 minute(s). | |
| | | | STEL: 35 ppm 15 minute(s). | |

Section 4. First aid measures

No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation.

Eye contact

: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical

attention immediately.

Skin contact

: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean

shoes thoroughly before reuse. Get medical attention immediately.

Frostbite

: Try to warm up the frozen tissues and seek medical attention.

Inhalation

Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention

immediately.

Ingestion

: As this product is a gas, refer to the inhalation section.

Section 5. Fire-fighting measures

Flammability of the product

Auto-ignition temperature

Flammable limits

Products of combustion

: Non-flammable.

: Lowest known value: 651°C (1203.8°F) (ammonia, anhydrous). Greatest

: known range: Lower: 16% Upper: 25% (ammonia, anhydrous)

: Decomposition products may include the following materials:

nitrogen oxides

Fire-fighting media and instructions

Use an extinguishing agent suitable for the surrounding fire.

Apply water from a safe distance to cool container and protect surrounding area. If involved in fire, shut off flow immediately if it can be done without risk.

Contains gas under pressure. In a fire or if heated, a pressure increase will occur and

the container may burst or explode.

Special protective equipment for fire-fighters

 Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

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Section 6. Accidental release measures

Personal precautions

: Immediately contact emergency personnel. Keep unnecessary personnel away. Use suitable protective equipment (section 8). Shut off gas supply if this can be done safely. Isolate area until gas has dispersed.

Environmental precautions

 Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Methods for cleaning up

: Immediately contact emergency personnel. Stop leak if without risk. Note: see section 1 for emergency contact information and section 13 for waste disposal.

Section 7. Handling and storage

Handling

: Use only with adequate ventilation. Wash thoroughly after handling. High pressure gas. Do not puncture or incinerate container. Use equipment rated for cylinder pressure. Close valve after each use and when empty. Do not get in eyes, on skin or on clothing. Keep container closed. Do not get on skin or clothing. Protect cylinders from physical damage; do not drag, roll, slide, or drop. Use a suitable hand truck for cylinder movement.

Storage

: Cylinders should be stored upright, with valve protection cap in place, and firmly secured to prevent falling or being knocked over. Cylinder temperatures should not exceed 52 °C (125 °F).

Section 8. Exposure controls/personal protection

Engineering controls

: Use only with adequate ventilation. Use process enclosures, local exhaust ventilation or other engineering controls to keep worker exposure to airborne contaminants below any recommended or statutory limits.

Personal protection

Eyes

: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts.

Skin

Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.

Respiratory

Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.

Hands

Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary.

The applicable standards are (US) 29 CFR 1910.134 and (Canada) Z94.4-93

Personal protection in case of a large spill

Self-contained breathing apparatus (SCBA) should be used to avoid inhalation of the product. Full chemical-resistant suit and self-contained breathing apparatus should be worn only by trained and authorized persons.

Product name

nitrogen oxygen ammonia, anhydrous Oxygen Depletion [Asphyxiant]

ACGIH TLV (United States, 3/2012).

STEL: 24 mg/m³ 15 minute(s). STEL: 35 ppm 15 minute(s). TWA: 17 mg/m³ 8 hour(s). TWA: 25 ppm 8 hour(s).

NIOSH REL (United States, 1/2013).

STEL: 27 mg/m³ 15 minute(s). STEL: 35 ppm 15 minute(s). TWA: 18 mg/m³ 10 hour(s). TWA: 25 ppm 10 hour(s).

OSHA PEL (United States, 6/2010).

TWA: 35 mg/m³ 8 hour(s). TWA: 50 ppm 8 hour(s).

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OSHA PEL 1989 (United States, 3/1989).

STEL: 27 mg/m³ 15 minute(s). STEL: 35 ppm 15 minute(s).

Consult local authorities for acceptable exposure limits.

Section 9. Physical and chemical properties

Melting/freezing point : -77.7°C (-107.9°F) This is based on data for the following ingredient: ammonia,

anhydrous. Weighted average: -201.22°C (-330.2°F)

Critical temperature : Lowest known value: -146.95°C (-232.5°F) (nitrogen).

Vapor density : Highest known value: 1.1 (Air = 1) (oxygen). Weighted average: 0.97 (Air = 1)

Gas Density (lb/ft 3) : Weighted average: 0.07

Section 10. Stability and reactivity

Stability and reactivity

: The product is stable.

Incompatibility with various substances

Not considered to be reactive according to our database.

Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should

not be produced.

Hazardous polymerization: Under normal conditions of storage and use, hazardous polymerization will not occur.

Section 11. Toxicological information

| Toxicity data | | | | |
|-------------------------|--------------------------|---------|-------------|------------|
| Product/ingredient name | Result | Species | Dose | Exposure |
| ammonia, anhydrous | TDLo Oral | Rat | 0.095 g/kg | - |
| , | LC50 Inhalation Vapor | Rat | 18600 mg/m3 | 5 minutes |
| | LC50 Inhalation Vapor | Rat | 7040 mg/m3 | 30 minutes |
| | LC50 Inhalation Gas. | Rat | 17401 ppm | 15 minutes |
| | LC50 Inhalation Gas. | Rat | 9500 ppm | 1 hours |
| | LC50 Inhalation | Rat | 2000 ppm | 4 hours |

Chronic effects on humans

: Contains material which may cause damage to the following organs: lungs, upper respiratory tract, eye, lens or cornea.

Other toxic effects on humans

: Hazardous by the following route of exposure: of skin contact (corrosive), of eye contact (corrosive), of inhalation (lung corrosive).

Specific effects

Carcinogenic effects
 Mutagenic effects
 No known significant effects or critical hazards.
 Reproduction toxicity
 No known significant effects or critical hazards.
 No known significant effects or critical hazards.

Gas.

Section 12. Ecological information

Aquatic ecotoxicity

| Product/ingredient name | Test | Result | Species | Exposure |
|-------------------------|------|-----------------------|-----------------|----------|
| ammonia, anhydrous | - | Acute EC50 29.2 mg/L | Algae - Sea | 96 hours |
| | | Marine water | Lettuce - Ulva | |
| | | | fasciata - Zoea | |
| | - | Acute LC50 0.53 ppm | Daphnia - Water | 48 hours |
| | | Fresh water | flea - Daphnia | |
| | | | magna | |
| | - | Acute LC50 25400 ug/L | Daphnia - Water | 48 hours |
| | | Fresh water | flea - Daphnia | |
| | | | magna | |
| | - | Acute LC50 5210 to | Crustaceans - | 48 hours |

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| dogen / Oxy | gen | | |
|-------------|--|--|----------|
| | 6040 ug/L Marine water | Redtail prawn - Fenneropenaeus penicillatus - Zoea | |
| - | Acute LC50 4980 to 9070 ug/L Marine water | Crustaceans - Kuruma shrimp - Penaeus japonicus - Nauplii - esa:856s:7pt | 48 hours |
| - | Acute LC50 4180 to 6030 ug/L Fresh water | Daphnia - Water flea - Daphnia magna - <24 hours | 48 hours |
| - | Acute LC50 4130 to 5100 ug/L Fresh water | Daphnia - Water flea - Daphnia pulex - <24 hours | 48 hours |
| - | Acute LC50 2710 to 3670 ug/L Fresh water | Crustaceans - Water flea - Ceriodaphnia reticulata - <4 hours | 48 hours |
| - | Acute LC50 2500 ug/L Fresh water | Crustaceans - Aquatic sowbug - Asellus aquaticus - 8 to 10 mm | 48 hours |
| - | Acute LC50 2080 ug/L Fresh water | Crustaceans - Scud - Gammarus pulex - 8 to 12 mm | 48 hours |
| - | Acute LC50 660 ug/L Fresh water | Fish - common carp - Cyprinus carpio | 96 hours |
| - | Acute LC50 450 to 470 ug/L Fresh water | Fish - Chinook salmon - Oncorhynchus tshawytscha - Underyearling - 1 to 7 g | 96 hours |
| - | Acute LC50 440 ug/L Fresh water | Fish - common carp - Cyprinus carpio | 96 hours |
| - | Acute LC50 380 ug/L Fresh water | Fish - Silver carp - Hypophthalmichthys molitrix - Fingerling | 96 hours |
| - | Acute LC50 300 ug/L Fresh water | Fish - Carp - Hypophthalmichthys nobilis | 96 hours |
| - | Chronic NOEC 1 mg/L Fresh water | Algae - Diatom - Skeletonema costatum | 3 days |
| - | Chronic NOEC 0.204 mg/L Marine water | Fish - Sea bass - Dicentrarchus labrax - 131.3 g | 62 days |
| - | Chronic NOEC 550 ug/L Fresh water | Fish - Roach - Rutilus rutilus - Embryo - 6 hours | 31 days |
| | | | |

Products of degradation Environmental fate

Environmental hazards

: Products of degradation: nitrogen oxides (NO, NO₂ etc.).

: Not available.

: No known significant effects or critical hazards.

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Toxicity to the environment: Not available.

Section 13. Disposal considerations

Product removed from the cylinder must be disposed of in accordance with appropriate Federal, State, local regulation.Return cylinders with residual product to ChemtronDo not dispose of locally.

Section 14. Transport information

| Regulatory information | UN number | Proper shipping name | Class | Packing group | Label | Additional information |
|--------------------------|-----------|---------------------------|-------|-----------------------|-------|--|
| DOT Classification | UN1956 | COMPRESSED GAS, N.O.S. | 2.2 | Not applicable (gas). | | - |
| TDG Classification | UN1956 | COMPRESSED GAS, N.O.S. | 2.2 | Not applicable (gas). | | Explosive Limit and Limited Quantity Index 0.125 Passenger Carrying Road or Rail Index 75 |
| Mexico Classification | UN1956 | COMPRESSED GAS, N.O.S. | 2.2 | Not applicable (gas). | | - |

[&]quot;Refer to CFR 49 (or authority having jurisdiction) to determine the information required for shipment of the product."

Section 15. Regulatory information

United States

U.S. Federal regulations

: TSCA 8(a) IUR: Not determined

United States inventory (TSCA 8b): All components are listed or exempted. SARA 302/304/311/312 extremely hazardous substances: ammonia, anhydrous SARA 302/304 emergency planning and notification: ammonia, anhydrous SARA 302/304/311/312 hazardous chemicals: nitrogen; oxygen; ammonia, anhydrous SARA 311/312 MSDS distribution - chemical inventory - hazard identification: nitrogen: Sudden release of pressure; oxygen: Fire hazard, Sudden release of pressure, Delayed (chronic) health hazard; ammonia, anhydrous: Sudden release of pressure, Immediate (acute) health hazard

Clean Water Act (CWA) 311: ammonia, anhydrous

Clean Air Act (CAA) 112 accidental release prevention - Toxic Substances:

Ammonia

Clean Air Act (CAA) 112 regulated toxic substances: ammonia, anhydrous

SARA 313

Product name CAS number Concentration Ammonia 7664-41-7 0.0001 - 9

Form R - Reporting requirements

7664-41-7 Supplier notification : Ammonia 0.0001 - 9

SARA 313 notifications must not be detached from the MSDS and any copying and redistribution of the MSDS shall

include copying and redistribution of the notice attached to copies of the MSDS subsequently redistributed.

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State regulations

: Connecticut Carcinogen Reporting: None of the components are listed.

Connecticut Hazardous Material Survey: None of the components are listed.

Florida substances: None of the components are listed.

Illinois Chemical Safety Act: None of the components are listed.

Illinois Toxic Substances Disclosure to Employee Act: None of the components are

listed.

Louisiana Reporting: None of the components are listed. Louisiana Spill: None of the components are listed. Massachusetts Spill: None of the components are listed.

Massachusetts Substances: The following components are listed: NITROGEN;

OXYGEN (LIQUID); AMMONIA

Michigan Critical Material: None of the components are listed.

Minnesota Hazardous Substances: None of the components are listed. **New Jersey Hazardous Substances**: The following components are listed:

NITROGEN; OXYGEN; AMMONIA

New Jersey Spill: None of the components are listed.

New Jersey Toxic Catastrophe Prevention Act: The following components are listed:

Ammonia.

New York Acutely Hazardous Substances: The following components are listed:

Ammonia

New York Toxic Chemical Release Reporting: None of the components are listed. **Pennsylvania RTK Hazardous Substances**: The following components are listed:

NITROGEN; OXYGEN; AMMONIA

Rhode Island Hazardous Substances: None of the components are listed.

Canada

WHMIS (Canada)

: Class A: Compressed gas.

Class C: Oxidizing material.

Class D-1A: Material causing immediate and serious toxic effects (Very toxic).

Class E: Corrosive material

CEPA Toxic substances: The following components are listed: Ammonia dissolved in

water

Canadian ARET: None of the components are listed.

Canadian NPRI: The following components are listed: Ammonia (total) Alberta Designated Substances: None of the components are listed. Ontario Designated Substances: None of the components are listed. Quebec Designated Substances: None of the components are listed.

Section 16. Other information

United States

Label requirements

: CAUSES SEVERE RESPIRATORY TRACT. EYE AND SKIN BURNS.

CONTAINS MATERIAL THAT MAY CAUSE TARGET ORGAN DAMAGE, BASED ON

ANIMAL DATA.

CONTENTS UNDER PRESSURE.

Canada

Label requirements

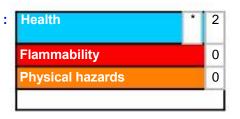
: Class A: Compressed gas.

Class C: Oxidizing material.

Class D-1A: Material causing immediate and serious toxic effects (Very toxic).

Class E: Corrosive material

Hazardous Material Information System (U.S.A.)



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National Fire Protection Association (U.S.A.)



Notice to reader

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.

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